

## METHOD FOR ROUGHENING COPPER SURFACES FOR BONDING TO SUBSTRATES

### ABSTRACT

The invention is directed to a method and composition for providing  
5 roughened copper surfaces suitable for subsequent multilayer lamination. A  
smooth copper surface is contacted with an adhesion promoting  
composition under conditions effective to provide a roughened copper  
surface, the adhesion promoting composition consisting essentially of an  
oxidizer, a pH adjuster, a topography modifier, and a uniformity enhancer.  
10 A coating promoter may be used in place of the uniformity enhancer or in  
addition to the uniformity enhancer. The adhesion promoting composition  
does not require a surfactant. The process may further comprise the step of  
contacting the uniform roughened copper surface with a post-dip, wherein  
the post-dip comprises an azole or silane compound or a combination of  
15 said azole and said silane. The post-dip may further comprise, alone or in  
combination, a titanate, zirconate, and an aluminate. The pH adjuster is  
preferably sulfuric acid and the oxidizer is preferably hydrogen peroxide. A  
hydrogen peroxide stabilizer may be used in the adhesion promoting  
composition.